UC SANTA BARBARA Environmental Health & Safety Design, Facilities & Safety Services Title: Shop Equipment Hazard Analysis & Management Form		Procedure No.: SS-MHA-E/ARC-WLD Authorized/Approved By: John M. Seaman, EHS Industrial Safety Manager	
		Issue Date:	Review Date:
05/07/2013	10/05/2021		

1. Hazard Management Details - General		
Shop/Equipment Item: ARC WELDER — ELECTRIC	Make/Model No.:	Serial No.:
Department:	Work Location:	
Person(s) Conducting Hazard Analysis: JOHN M. SEAMA EHS, Industrial S		Date Conducted: May 7, 2013

Equipment Photo:

Description of Use:

Summary of Key Risks: (refer to appropriate subsections)



Arc welding is a type of welding that uses a welding power supply to create an electric arc between an electrode and the base material to melt the metals at the welding point.

They can use either direct (DC) or alternating (AC) current, and consumable or non-consumable electrodes. The welding region is usually protected by some type of shielding gas, vapor, or slag.

Arc welding processes may be manual, semi-automatic, or fully automated.

- Inhalation
- Eye Injury
- Trauma/Burns
- Foot Injury
- Fire
- Electrical Shock

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2. Documentation:		
Relevant Legislation/Standards	Y/N	Comments:
a. Is equipment required to be registered?	Y	
b. Is a user license/Certification required?	Y	
c. Key Reference Materials Required:	OSHA require	ments outlined in 29 CFR 1910.252 and 1910.254.
Equipment Documentation	Y/N	Comments:
a. Are operator's manuals accessible?	Y N	
b. Is this a restricted use item?	Y N	Operator must be <u>trained and authorized</u> prior to use
c. Does this equipment require safe use document(s)/test?	Y N	

	3. Personal Protective Equipment (PPE) Required (Check the box for required PPE)						
Gloves	Face Masks	Eye Protection	Face Shield	Hearing Protection	Safety Footwear	Protective Clothing	Welding Mask

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4. Hazard Analysis				
TASK	HAZARD	CAUSE	PREVENTIVE MEASURE	
a. Routine Operation	Inhalation	Hazardous fumes, gases, dusts	Appropriate ventilation, as required appropriate respirators	
	Eye Injury	Projectiles, fumes, dusts, flashes	Helmets, goggles, appropriate noncombustible or flame-proof screens	
	Trauma	Projectiles, burns	Situational awareness, PPE, protective clothing, switch guards	
	Foot Injury	Drop object on foot	Wear safety shoes/boots	
	Fire	Heat, sparks, slag	Remove all combustibles and fire hazards from welding area. Keep appropriate fire extinguisher nearby.	
	Electrical Shock	Improper grounding, improper operations and maintenance, improper switching device	Lockout/tagout, proper grounding of secondary and case portable welding transformers, manufacturer's instructions strictly followed, proper switching for shutting down machine	
b. Routine Maintenance or Repair	Trauma/Burns	Uncontrolled/unexpected start up of machine	Use appropriate energy isolation procedures prior to beginning maintenance work	
c. Shutdown and Isolate Unit	Electrical Shock/Burns	Failure to follow Lockout/Tagout procedures	Strictly adhere to established Lockout/Tagout protocols	

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Equipment Procedures/ Requirements

- 1. Before cutting or welding is permitted the area shall be inspected by an individual responsible for authorizing cutting and welding operations.
- 2. Operate equipment in strict accordance with Manufacturer's instructions.
- 3. Employee's assigned to operate equipment will be familiar with the OSHA requirements outlined in 29 CFR 1910.252 and 1910.254.
- **4.** Only authorized users may operate equipment.
- **5.** Connections and machine grounding shall be checked prior to use.
- 6. Report any observed defect or safety hazard to your supervisor immediately.
- 7. Where any object handled would possibly cause injury to feet if dropped, safety shoes will be worn.
- 8. Where any object handled could possibly cause cuts, punctures or abrasions to hands, appropriate gloves will be worn.
- **9.** Keep hands, hair and loose clothing clear of all moving parts.