Design, Facilities & Safety Services		Procedure No.: SS-MHA-VERTPANL-S	
		Authorized/Approved By: John M. Seaman, EHS Industrial Safety Manager	
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1. Hazard Management Details - General				
Shop/Equipment Item: VERTICAL PANEL SAW	Make/Model No.:		Serial No.:	
Department:	Work Location:			
Person(s) Conducting Hazard Analysis: JOHN M. SEAMA EHS, Industrial S			te Conducted: May 2, 2013	
Equipment Photo:	Description of Use:	Summ subsect	nary of Key Risks: (refer to appropriate tions)	
	A vertical panel saw is a type of circular sawing machine that cuts sheets into sized parts. • Entanglement • Inhalation • Eye Injury		 Inhalation Eye Injury Trauma (Impact and Cutting) Hand/Foot Injury Noise Fire 	

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2. Documentation:				
Relevant Legislation/Standards	Y / N	Comments:		
a. Is equipment required to be registered?	Y N 🔀			
b. Is a user license/Certification required?	Y N			
c. Key Reference Materials Required:	AS4024 Safegua AS/NZS 3760 In s	AS 1473 Guarding and safe use of woodworking machinery AS4024 Safeguarding of machinery AS/NZS 3760 In service safety inspection and testing of electrical equipment AS/NZS 60745 Hand-held motor-operated electric tools - Safety - General requirements		
Equipment Documentation	Y / N	Comments:		
a. Are operator's manuals accessible?	Y 📉 N			
b. Is this a restricted use item?	Y 📉 N 🗌			
c. Does this equipment require safe use document(s)/test?	Y N			

	3. Personal Protective Equipment (PPE) Required (Check the box for required PPE)						
Gloves	Face Masks	Eye Protection	Face Shield	Hearing Protection	Safety Footwear	Protective Clothing	Welding Mask
			OPTIONAL		\square	\square	

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4. Hazard Analysis			
TASK	HAZARD	CAUSE	PREVENTIVE MEASURE
a. Routine Operation	Entanglement	Long hair, loose clothing, rags, cleaning brushes and jewelry could become entangled in the moving parts of the saw.	Use aprons to restrict loose clothing. Use hair ties/nets to secure long hair. Do not wear jewelry or loose accessories when operating machine.
	Inhalation	Dust/particles generated during machine operation	Appropriate natural ventilation, use of disposable respirators
	Eye Injury	Projectiles, dust/particles, sparks	Safety glasses w/side shield, goggles, face shield
	Trauma	Projectiles, rotating parts, point of operation, ingoing nip points, flying chips and sparks	Situational awareness, PPE, protective clothing, and machine guards
	Foot Injury	Drop object on foot	Wear safety shoes/boots
	Hand Injury	Point of operation, ingoing nip points, rotating parts, flying chips/sparks	Machine guards, situational awareness
	Noise	Operation of machine, cutting material	
	Fire	Sparks	Wear appropriate hearing protection
	Electrical Shock	Improper grounding, operation, or	Remove all combustibles and fire hazards from work area, keep fire extinguisher nearby
		maintenance, damaged electrical cords	Proper grounding of frame, manufacturer's instructions strictly followed, inspect cords
b. Routine Maintenance or Repair	Trauma	Uncontrolled/unexpected start up of machine	Use appropriate energy isolation procedures prior to beginning maintenance work
c. Shutdown and Isolate Unit	Electrical Shock/Trauma	Failure to follow Lockout/Tagout procedures	Always follow established Lockout/Tagout protocols

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Equipment Procedures/ Requirements

- 1. Operate equipment in strict accordance with Manufacturer's instructions and in accordance with OSHA 29 CFR 1910.212 and 1910.213.
- 2. Only authorized users can operate equipment.
- 3. A mechanical or electrical power control shall be provided to make it possible for the operator to cut off power without leaving his position at the point of operation.
- 4. All belts, pulleys, gears, shafts shall be guarded in accordance with the specific requirements of OSHA 29 CFR 1910.219.
- 5. Machines designed for a fixed location shall be securely anchored to prevent walking or moving.
- 6. One or more methods of machine guarding shall be provided to protect the operator and other employees in the area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks.
- 7. All portions of the blade shall be enclosed or guarded, except for the working portion of the blade.
- 8. Report any observed defect or safety hazard to your supervisor immediate
- 9. Where any object handled would possibly cause injury to feet if dropped, safety shoes will be worn.
- 10. Where any object handled could possibly cause cuts, punctures or abrasions to hands, appropriate gloves will be worn. (Exception: where rotating machinery presents a greater hazard of entangling gloves, they are optional with a written justification).
- 11. Keep hands, hair and loose clothing clear of all moving parts.