UC SANTA BARBARA Environmental Health & Safety Design, Facilities & Safety Services Review Date: Review Date: 10/01/21 Procedure No.: SS-WD-LTH Authorized By: JOHN M. SEAMAN Contact No.: (805)893-5288 Procedure No.: SS-WD-LTH Authorized By: JOHN M. SEAMAN Contact No.: (805)893-5288

WARNING!

Do not use this machine unless an instructor or shop supervisor has instructed you in the safe use and operation and has authorized you to operate this equipment!

Equipment/Machine:	WOOD LATHE				
Make/Model Number:					
Description of Work:	Using/operating a wood lathe.				
<u>Potential Hazards</u> : Exposed moving parts and electrical hazard with the potential to cause harm through entanglement, exposure to heat, dust, projectiles and sharp objects.					

Personal Protective Equipment (PPE) Required (Check the box for required PPE)								
Gloves	Face Masks	Eye Protection	Hearing Protection	Safety Footwear	Protective Clothing	Welding Mask		
	\boxtimes			\boxtimes	\boxtimes			

Safe Work Procedure Checklist:

1. PRE-Operation:

- Task (e.g. Drawings, instructions, specifications etc) is clearly understood.
- Check safety guards are in position.
- Identify ON/OFF switch and emergency stop button (if applicable).
- Ensure the work piece has been suitably prepared for the lathe operation.
- Work piece must be securely fastened to face plate, chuck or between centers.
- Adjust speed to suit the diameter of the work and turning operation.
- Rotate the work piece by hand to check clearance between tool rest and bed.
- Ensure the cutting tools are sharp and in good condition.
- Start the dust extraction unit before using the machine.
- Faulty equipment must not be used and must be immediately reported.

2. Operation:

- Never leave the machine running unattended.
- Before making adjustments switch off and bring the machine to a complete standstill.
- Keep the tool rest adjusted close to the work and at the correct height.
- Adjust speed to suit the diameter of the work and turning operation.
- Stop the lathe and remove all tool rests before sanding.

3. POST-Operation:

- Switch off the machine and reset all guards to a fully closed position.
- Make sure good housekeeping practices are in place to minimize dust build-up.
- Leave the machine in a safe, clean and tidy state